: OIL COOLER SUPPORT REMOVABLE LOWER PANEL



Friday, 17/10/2008 12:44:38 PM

Julie Dawson

## **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 42730 : 12185

**Estimate Number** 

P.O. Number

This Issue

Prsht Rev.

First Issue

Written By

**Previous Run** 

: 17/10/2008

: NC

: // : 40916 Type

S.O. No. :

: PURCHASED PARTS

**Drawing Number Project Number** 

**Drawing Revision** Material

**Drawing Name** 

Part Number

**Due Date** 

: 02/11/2008

: D412705023

**KIT** 

. N/A

: N/A

: C

Qty:

Um:

Each

**Checked & Approved By** Comment

New issue KJ/JLM : Est. A 05.02.07

Est Rev:B ECN 1052 07-11-06 DD verified by: EC

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

DOCUMENT CONTROL

1.0



JUD 08,10,21

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-705-023CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

3.0

AN33A

Bolt



Comment: Qty.:

30.0000 Each(s)/Unit

Total:

120.0000 Each(s)



Qty Part Number Description Batch

30 AN3-3A **Bolt** 

AN960JD10



30.0000 Each(s)/Unit

Total: 120.0000 Each(s)

Washer

**Qty Part Number** 30 AN960JD10

Description Batch

MS21051L3K

Washer

Comment: Qty.:

2.0000 Each(s)/Unit Total:

8.0000 Each(s)

**Nut Plate** 

**Qty Part Number** 

**Description Batch** 

M108078

Page 1

Form: rprocess

Dart Aerospa	ace Ltd
W/O:	

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	CEDURE CH	ANGE	·	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No		PAR #:	Fault Cat	tegory:	NCR	: Yes I	No <b>DQ</b>	<b>A</b> :	Date:			
Resolution:			Disposition:			_ QA: N/C Closed: Date:						
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DATE	STEP	Description of NC			ction B	0: 0	Verifi	cation	Approval	Approval		
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**NOTE:** Date & initial all entries

Friday, 17/10/2008 12:44:38 PM Date: Julie Dawson User: **Process Sheet** Drawing Name: OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412705023 Job Number: 42730 Job Number: Description: Seq. #: **Machine Or Operation:** MS21051-L3K Nut Plate 2 Nut Plate MS21069L3K 6.0 Comment: Qty.: 18.0000 Each(s)/Unit Total: 72.0000 Each(s) **Nut Plate** Part Number Description Batch Qty 08/6/21 RU 18 MS21069-L3K Nut Plate INSPECT 100% KITS FOR COMPLETENESS QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS 8.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 9.0 QC21 11 08/10/20 H Comment: FINAL INSPECTION/W/O RELEASE Job Completion La 58,10.22

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W/O:			W	ORK ORDER CHAN	GES						
DATE	STEP	PROC	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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	Re	esolution:	_ Disposition	on:	QA:	N/C Cld	osed:		Date:		
NCR:		W	ORK ORE	ER NON-CONFORM	MANCE	(NCR	)				
		Description of NC	Corrective Action Section B		ection B		Vorifie	otion	Annroyal	Approval	
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.		Description of NC				Verification	Annroval	Annroval
DATE STEP Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries